



# CERTIFICATE

Welding of railway vehicles and components  
according to EN 15085-2

ZE-16083-01-00-EN15085-2017.0003.003

DVS ZERT hereby certifies that the company

**BORGES GmbH**  
**Vor den Specken 12**  
**30926 Seelze**  
**Germany**

fulfills the requirements  
for the scope according to

**EN 15085-2 certification level CL1**

in the range indicated on the reverse.

validity: 11.05.2022 until 09.04.2023

Düsseldorf, 11.05.2022  
Place and date of issue

Prof. Dr.-Ing. Kuschner  
Lead assessor

Dipl.-Ing. Gurschke  
Head of certification body

## Scope of the certificate

ZE-16083-01-00-EN15085-2017.0003.003

### Scope:

Welding process acc. to EN ISO 4063	Material class/group acc. to CEN ISO/TR 15608	Dimensions	Remarks
135	1.2	t = 1 - 12 mm D >= 21 mm	-
141	8	t = 1 - 12 mm D >= 21 mm	-

### Area of Application:

- new construction of assemblies and components for rail vehicles
- except design
- except purchasing of welded parts

### Responsible Welding Coordinator(s):

Torsten Zwehn (IWE) [external]

born: 25.08.1970

### Deputy with equal rights:

-

### Representative:

Burak Öztürk (IWS)

born: 04.09.1987

### Remarks:

The conditions to carry out the welder tests and the operator tests acc. to ISO 9606-1 and ISO 14732 for Torsten Zwehn exist.

### registration ON EN15085:

DVSZERT/15085/CL1/003/2A1/17

### General provisions:

It apply the conditions of the standard EN 15085-2:2007, section 7.

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.